INSTALLATION INSTRUCTIONS PART NUMBER: CSUV21-100 GRILLE GUARD APPLICATION: 2021+ CHEVY SUBURBAN / TAHOE



QTY	PARTS LIST
1	CSUV21-100/PB
6	½" x 1 ½" HEX HEAD BOLTS
2	½" x 4-½" HEX HEAD BOLTS
10	½" HEX NUTS
10	1/2" LOCK WASHERS
18	1/2" FLAT WASHERS
2	3/8" x 4" HEX HEAD BOLTS
4	3/8" FLAT WASHERS
2	3/8" NYLON LOCK NUTS
2	7/16" X 1 ½" HEX HEAD BOLT
2	7/16" LOCK WASHER
2	7/16" FLAT WASHER
1	CSUV21-100 LEFT FRAME BRACKET
1	CSUV21-100 RIGHT FRAME BRACKET
2	CSUV21-100 RIGHT FRAME PLATE
2	CSUV21-100 LEFT FRAME PLATE

**Inspect bumper and all parts prior to installation.

-WARNING-

Special care should be exercised in the handling and installation of our products.

- Always wear safety glasses during installation process to avoid personal injury.
- Use extreme caution when lifting and securing product into place.
- Never position yourself directly under product during installation.
- Insulate all exposed wiring and electrical connectors.
- Always securely mount wiring harness to bumper and vehicle.
- Products may require minor trimming for proper fit.
- Periodically check nuts and bolts to make sure they remain tight.

Thunder Struck Bumpers www.thunderstruckbumpers.com

CSUV21-100 GRILLE GUARD

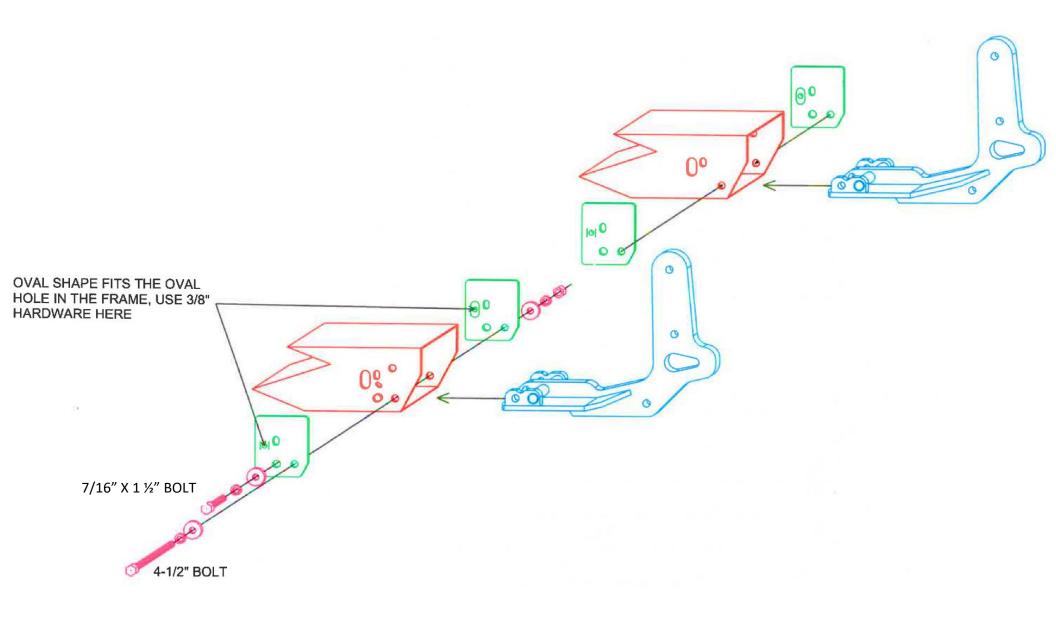
<u>2021+ CHEVY SUBURBAN / TAHOE</u>

Note- Leave all bolts finger tight until all the components are mounted

- 1. Remove the (2) 18mm bolts that retain the tow hooks in the frame.
- 2. Cut the plastic bumper fascia at the tow hook hole as shown in the picture.
- 3. Install the provided frame plates on each side of both frame rails, use the 3/8" x 4" bolt to secure the plates. The protruding oval piece of the plate engages the oval shape on the frame.
- 4. Slide the frame bracket inside the frame rail and secure it using the $\frac{1}{2}$ " hardware
- 5. Mount the Thunder Struck grille guard to the frame brackets.
- 6. Align the grille guard with the body lines of the vehicle and tighten all the bolts.

CSUV21-100 GRILLE GUARD / PUSH BAR

2021+ CHEVY SUBURBAN / TAHOE



NOTE: DO NOT TIGHTEN BOLTS UNTIL ALL OF THEM ARE STARTED